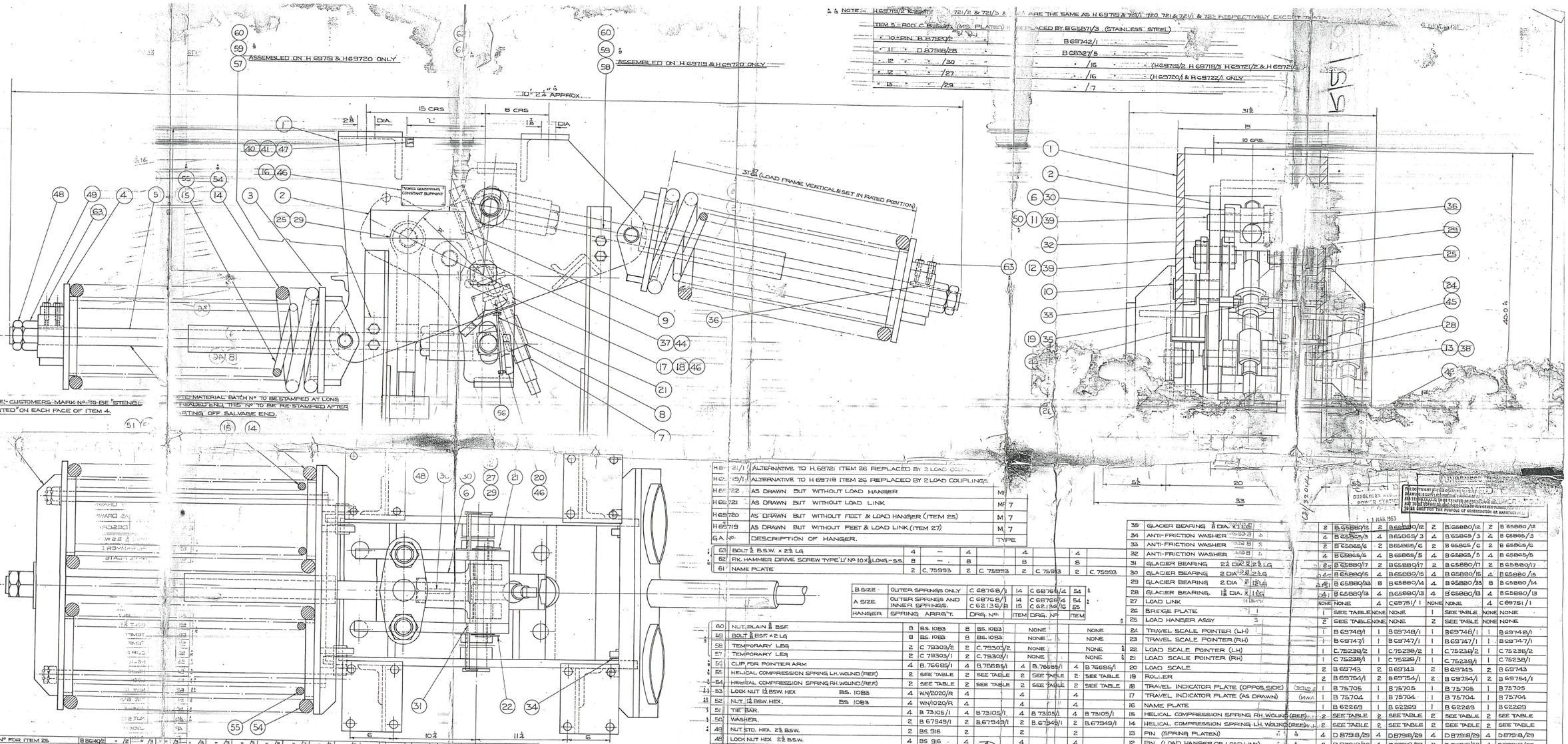
1			⊕ FOR AMENDMENTS.
2	5/59		ITEM 50 ADDED
3	5/59		ITEM 51, 52, & 53 ADDED.
4	5/59		NOTE RE-CUSTOMERS MARK Nº & SPEC OF NUTS ADDED.
5	11/59		DESIGNATION ALTD FROM M7 & M7.1 TO M7.7. ITEM 21 DRG Nº ALT. TO C.75238/1 ITEM 22 DRG Nº ALTD TO C 75238/2
6	12/59		ITEM 54 & ITEM 55 ADDED. ITEM 17 DELT WAS B.62403 ITEM 18 DRG.Nº WAS B.63885.
	10/60	A	DRG Nº FOR ITEM 26 ADDED.
7	2/60		NOTE RE MATERIAL BATCH Nº ADDED. C.J.C.
8	3/60		ITEM 46 INCREASED FROM 16 TO 24. ITEM 56 ADDED. S.H.R.
9	4/60		ITEMS 57-60 ADDED
10	10/60		ITEMS 61 & 62 ADDED. E.D.L.
11	10/60		ITEM 26 WAS SUPPLIED TO DRG Nº C.69750 ITEM 25 WAS SUPPLIED TO DRG Nº C.69749 ITEM 63 ADDED.
12	8/61		"0/H" ADDED TO ITEM 25, ITEM 12 WAS B.62327/5 FOR H.69719 & 21 ITEM 23 WAS B.65880/14 FOR H.69719 & 21
13	20/4/62		ITEM 2 WAS B.65871/3 " 10 " B.63142/1 " 11 " B.62327/5 " 12 " " /16 (H.69719 & H.69721 ONLY) ITEM 12 WAS B.62327/6 (H.69720 & H.69722 ONLY) ITEM 13 WAS B.62327/7. NOTE RE ALTERNATIVE MATL FOR PTS. 5 & 10-13 ADDED ASSY. Nºs H.69719/2 719/3, 720/1, 721/2 721/3, & 722/1 ADDD
14	3/63		NOTE RE ALTERNATE ASSY. Nºs FOR HARD CHROME PINS ALTERED
15	4/63		DIM 40 WAS 35 " 10"+5 WAS 10'-0" " 18-0" ADDED.

NOTE:- CUSTOMERS MARK Nº TO BE "STENCIL PAINTED" ON EACH FACE OF ITEM 4.



NOTE:- H.69719/2 & H.69721/2 & 721/3 & H.69720/1, 721/2 & 721/3 & 722/1 ARE THE SAME AS H.69719 & 719/1, 720, 721 & 721/1 & 722 RESPECTIVELY EXCEPT THAT:-

ITEM 5 = ROD, C.S. (MS. PLATED)	REPLACED BY B.65871/3 (STAINLESS STEEL)	
" 10 = PIN B.87520/2	B.69742/1	
" 11 " D.87518/28	B.62327/5	
" 12 " /30	" /16	(H.69719/2, H.69719/3, H.69721/2 & H.69721/3)
" 12 " /27	" /16	(H.69720/1 & H.69722/1) ONLY
" 15 " /29	" /7	

H.69	21/1	ALTERNATIVE TO H.69721 ITEM 26 REPLACED BY 2 LOAD COUP...								
H.69	19/1	ALTERNATIVE TO H.69719 ITEM 26 REPLACED BY 2 LOAD COUPLINGS								
H.69	722	AS DRAWN BUT WITHOUT LOAD HANGER	M							
H.69	721	AS DRAWN BUT WITHOUT LOAD LINK	M	7						
H.69	720	AS DRAWN BUT WITHOUT FEET & LOAD HANGER (ITEM 25)	M	7						
H.69	719	AS DRAWN BUT WITHOUT FEET & LOAD LINK (ITEM 27)	M	7						
G.A. Nº		DESCRIPTION OF HANGER.	TYPE							
63	BOLT ½ B.S.W. x 2½ LG	4	—	4		4		4		
62	PK. HAMMER DRIVE SCREW TYPE 'U' Nº 10 x ⅜ LONG - S.S.	8	—	8		8		8		
61	NAME PLATE.	2	C.75993	2	C.75993	2	C.75993	2	C.75993	

B SIZE	OUTER SPRINGS ONLY	C.68768/1		14	C.68768/4		54			
A SIZE	OUTER SPRINGS AND INNER SPRINGS.	C.68768/1 C.62136/B		14 15	C.68768/4 C.62136/16		54 55			
HANGER	SPRING ARRG^T.	DRG. Nº.		ITEM	DRG. Nº		ITEM			
60	NUT, PLAIN ⅜ BSF.	8	BS. 1083	8	BS. 1083	NONE		NONE		
59	BOLT ⅜ BSF x 2 LG	8	BS. 1083	8	BS. 1083	NONE		NONE		
58	TEMPORARY LEG	2	C.79303/2	2	C.79303/2	NONE		NONE		
57	TEMPORARY LEG	2	C.79303/1	2	C.79303/1	NONE		NONE		21
56	CLIP FOR POINTER ARM	4	B.76685/1	4	B.76685/1	4	B.76685/1	4	B.76685/1	
55	HELICAL COMPRESSION SPRING L.H. WOUND (REF)	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	
54	HELICAL COMPRESSION SPRING R.H. WOUND (REF)	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	
53	LOCK NUT 1¼ BSW. HEX BS. 1083	4	WN/2020/R	4		4		4		
52	NUT, 1¼ BSW. HEX. BS. 1083	4	WN/1020/R	4		4		4		
51	TIE BAR.	4	B.73105/1	4	B.73105/1	4	B.73105/1	4	B.73105/1	
50	WASHER.	2	B.67949/1	2	B.67949/1	2	B.67949/1	2	B.67949/1	
49	NUT STD. HEX. 2½ BSW.	2	BS. 916	2		2		2		
48	LOCK NUT HEX 2½ BSW.	4	BS. 916	4		4		4		
47	PK. HAMMER DRIVE SCREW TYPE 'U' Nº 2 x ⅜ LG STAINLESS STEEL	4		4		4		4		
46	PK. HAMMER DRIVE SCREW TYPE 'U' Nº 6 x ⅜ LG STAINLESS STEEL	24		24		24		24		
45	SCREW ⅜ BSW x ½ LG. HEX. HD.	4	WS/1040/A BS. 1083	4		4		4		
44	SCREW ⅜ BSW x 1¼ LG. HEX. HD.	8	WS/1052/A BS. 1083	8		8		8		
43	LOCK NUT HEX 2½ BSW.	2	BS. 916	NONE		2		NONE		
42	NUT STD. HEX. 2½ BSW.	2	BS. 916	NONE		2		NONE		
41	LOAD LINE INDICATOR PLATE (OPPOS. HAND)	1	B.67875/2	1	B.67875/2	1	B.67875/2	1	B.67875/2	
40	LOAD LINE INDICATOR PLATE (AS DRAWN)	1	B.67875/1	1	B.67875/1	1	B.67875/1	1	B.67875/1	
39	CIRCLIP EXTERNAL TYPE 2 DIA. SHAFT	8		12		8		12		
38	CIRCLIP EXTERNAL TYPE 1⅜ DIA. SHAFT	8		8		8		8		
37	RETAINING PLATE	2	B.69753/1	2	B.69753/1	2	B.69753/1	2	B.69753/1	
36	PIN	4	B.69752/1	4	B.69752/1	4	B.69752/1	4	B.69752/1	
ITEM	DESCRIPTION	NO OF	DRG. Nº	NO OF	DRG. Nº	NO OF	DRG. Nº	NO OF	DRG. Nº	
	G.A. Nº		H.69719		H.69720		H.69721		H.69722	

35	GLACIER BEARING ⅜ DIA. x 1 LG	2	B.65880/12	2	B.65880/12	2	B.65880/12	2	B.65880/12	
34	ANTI-FRICTION WASHER	4	B.65865/3	4	B.65865/3	4	B.65865/3	4	B.65865/3	
33	ANTI-FRICTION WASHER	2	B.65865/6	2	B.65865/6	2	B.65865/6	2	B.65865/6	
32	ANTI-FRICTION WASHER	4	B.65865/5	4	B.65865/5	4	B.65865/5	4	B.65865/5	
31	GLACIER BEARING 2¼ DIA. x 2½ LG	2	B.65880/17	2	B.65880/17	2	B.65880/17	2	B.65880/17	
30	GLACIER BEARING 2 DIA. x 2½ LG	4	B.65880/15	4	B.65880/15	4	B.65880/15	4	B.65880/15	
29	GLACIER BEARING 2 DIA. x ⅞ LG	8	B.65880/14	4	B.65880/14	4	B.65880/14	8	B.65880/14	
28	GLACIER BEARING 1⅜ DIA. x 1 LG	4	B.65880/13	4	B.65880/13	4	B.65880/13	4	B.65880/13	
27	LOAD LINK	NONE	NONE	4	C.69751/1	NONE	NONE	4	C.69751/1	
26	BRIDGE PLATE	1	SEE TABLE	NONE	NONE	1	SEE TABLE	NONE	NONE	
25	LOAD HANGER ASSY	2	SEE TABLE	NONE	NONE	2	SEE TABLE	NONE	NONE	
24	TRAVEL SCALE POINTER (L.H.)	1	B.69748/1	1	B.69748/1	1	B.69748/1	1	B.69748/1	
23	TRAVEL SCALE POINTER (R.H.)	1	B.69747/1	1	B.69747/1	1	B.69747/1	1	B.69747/1	
22	LOAD SCALE POINTER (L.H.)	1	C.75238/2	1	C.75238/2	1	C.75238/2	1	C.75238/2	
21	LOAD SCALE POINTER (R.H.)	1	C.75238/1	1	C.75238/1	1	C.75238/1	1	C.75238/1	
20	LOAD SCALE.	2	B.69743	2	B.69743	2	B.69743	2	B.69743	
19	ROLLER	2	B.69754/1	2	B.69754/1	2	B.69754/1	2	B.69754/1	
18	TRAVEL INDICATOR PLATE (OPPOS. SIDE) (H.W.)	1	B.75705	1	B.75705	1	B.75705	1	B.75705	
17	TRAVEL INDICATOR PLATE (AS DRAWN) (H.W.)	1	B.75704	1	B.75704	1	B.75704	1	B.75704	
16	NAME PLATE	1	B.62269	1	B.62269	1	B.62269	1	B.62269	
15	HELICAL COMPRESSION SPRING R.H. WOUND (REF)	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	
14	HELICAL COMPRESSION SPRING L.H. WOUND (REF) (H.W.)	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	2	SEE TABLE	
13	PIN (SPRING PLATEN)	4	D.87918/29	4	D.87918/29	4	D.87918/29	4	D.87918/29	
12	PIN (LOAD HANGER OR LOAD LINK)	2	D.87918/30	4	D.87918/27	2	D.87918/30	4	D.87918/27	
11	PIN (LOAD FRAME)	2	D.87918/28	2	D.87918/28	2	D.87918/28	2	D.87918/28	
10	MAIN PIVOT PIN	2	B.87920/2	2	B.87920/2	2	B.87920/2	2	B.87920/2	
9	LOAD ADJUSTING NUT	1	B.69741/1	1	B.69741/1	1	B.69741/1	1	B.69741/1	
8	LOAD ADJUSTING NUT	1	B.69740/1	1	B.69740/1	1	B.69740/1	1	B.69740/1	
7	LOAD ADJUSTING SCREW.	1	B.69739/1	1	B.69739/1	1	B.69739/1	1	B.69739/1	
6	EYE ROD END	2	B.69737/1	2	B.69737/1	2	B.69737/1	2	B.69737/1	
5	ROD FOR SPRING	2	C.87919/7	2	C.87919/7	2	C.87919/7	2	C.87919/7	
4	PRESSURE PLATE	2	C.69734	2	C.69734	2	C.69734	2	C.69734	
3	SPRING PLATEN ASSY	2	C.69726	2	C.69726	2	C.69726	2	C.69726	
2	LOAD FRAME ASSY.	1	E.69725/1	1	E.69725/1	1	E.69725/1	1	E.69725/1	
1	MAIN FRAME ASSY.	1	E.69723/1	1	E.69723/1	1	E.69723/1	1	E.69724/1	
ITEM	DESCRIPTION	NO OF	DRG. Nº	NO OF	DRG. Nº	NO OF	DRG. Nº	NO OF	DRG. Nº	
	G.A. DRG. Nº OF CONSTANT SUPPORT	DRG. Nº	H.69719		H.69720		H.69721		H.69722	

LIST OF PARTS	M7 (PLATE)	M7 (LINE)	MF 7 (PLATE)	MF 7 (LINKS)
	H.69721	H.69722	H.69721	H.69722

FORM	SPEC. No.	HEAT TREATMENT	PROTECTIVE FINISH	MATL-DRG.	SCALE	DRAWN	D.N.R.
					4	DRG. CHD.	A.B.
						APPD.	D.K.
						TRACE	

THIRD ANGLE PROJECTION — VOKES LTD.

DRAWN	D.N.R.	DATE 6-6-58
DRG. CHD.	A.B.	20-4-59
APPD.	D.K.	20-4-59
TRACE		15-10-62
ISSUE		5-12-62

TITLE: G.A. OF M7 & MF.7. GENSPRING CONSTANT SUPPORT HANGER

DRG. Nº. H.69719, 69720, 69721, 69722, 69719/1, 69720/1, 69721/1, 69722/1

| | | | | | | | | | |